Micromax™ QM35

Electronic Inks and Pastes

Via Fill Conductor

Micromax™ QM35 is silver/platinum via fill for use with Micromax™ QM44, Micromax™ QM42 and Diffusion Patterning Multilayer Systems. It is recommended as a top layer via fill for gold to silver bearing interconnections. Not recommemded for stacked vias (see Micromax™ QM34 data sheet).

Product benefits

- Reliable connection between gold and silver bearing conductors
- One Step via fill
- Cofireable with dielectric layers and conductors.

Product information

Solvent or thinner	Micromax™ 7502

Rheological properties

Viscosity	60 - 100[1]	Pa.s

[1]: Brookfield HBT, UC&SP, 50 rpm, 25 °C

Application technique

Mask mesh	325	
Mask emulsion	12.5	µm
Drying time	10 - 15	min
Drying temperature	150	°C
Via, diameter resolution	125 - 500	µm
Leveling time	5 - 10	min

Electrical properties

Surface resistivity	0.8 - 2.5[2]	mOhm per square

[2]: at 25µm fired thickness

Storage and stability

Shelf life	6[3]	months

[3]: in unopened containers, from date of shipment, at temperature <25 °C

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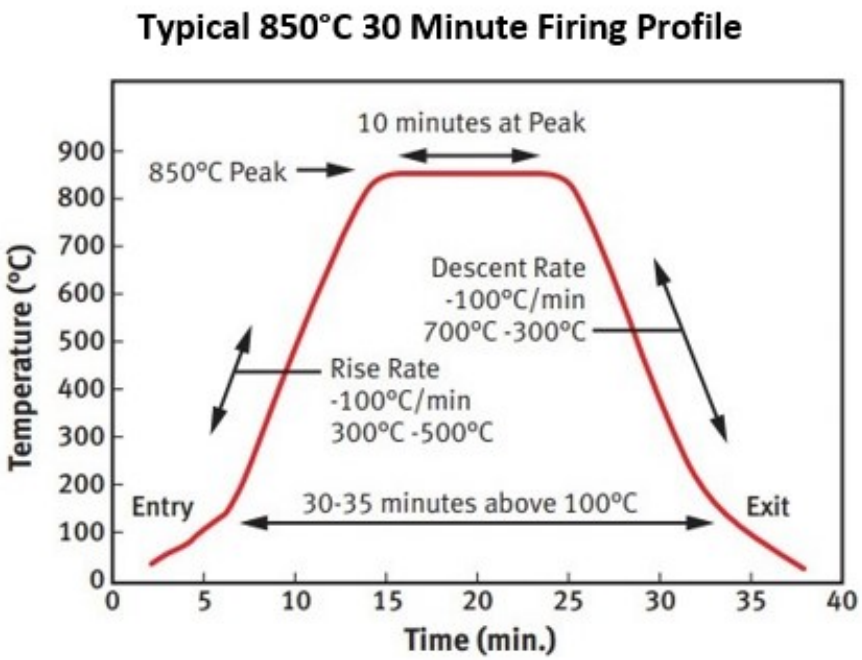
Additional information

How to use

Processing

- Substrates
  - Properties are based on tests on 96% alumina substrates. Substrates of other compositions and from various manufacturers may result in variations in performance properties.
- Printing
  - Screen-print with a 325-mesh, stainless steel screen with a 12.5µm emulsion thickness.
- Drying
  - Allow prints to level for 5-10 minutes at room temperature. Then dry for 10-15 minutes at 150°C.
- Firing
  - Fire in a well ventilated moving conveyor furnace, in air with a 30-minute cycle, to peak temperature of 850°C.



Properties

Typical Physical & Composition Properties

Revised: 2023-07-10 Source: Celanese Materials Database

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Test	Properties
Planarity (µm)	5 - 10
Coverage (vias/g) 300µm diameter vias	61000

Information in this datasheet shows anticipated typical physical properties for Micromax™ QM35 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

Storage and shelf life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25°C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

Safetly and handling

For safety and handling information pertaining to this product, read Safety Data Sheet (SDS).

Revised: 2023-07-10 Source: Celanese Materials Database